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| Doc no.: | Functional Design Specification | Date: 25/10/2015 |
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Spike

EM-lvlctrl

Functional Design Specification for Manufacturing Control System

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1. EM-lvlctrl

1.1. Unit

| Unit Name | Diagram | Process Cell |
|------------------|----------------|---------------------|
| MyUnit | SampleTank | processcell |

1.2. Control Modules

| Name |
|-----------------|
| FV-MyUnit-inlet |
| Agi-MyUnit-1 |
| LT-MyUnit-1 |

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1.3. Commands

1.3.1.1. LvlCtlEnab

```
#####
# Date Created: 12/08/2015, 13:47:48
# S88 EM1: EM-lvlctrl
# Command: LvlCtlEnab
#####

def main():
    """Main Function"""

    # turn on the agitator

    opc('Agi-MyUnit-1').CmdOn()

    #get a handle to the control enabled parameter

    myControlStatus = em.PullParameter('ControlEnabled')

    # turn it on

    opc('EM-lvlctrl').UpdateParameter('ControlEnabled', True)

    #myControlStatus.Value = True
```

1.3.1.2. CtlDisable

```
#####
# Date Created: 12/08/2015, 13:48:17
# S88 EM1: EM-lvlctrl
# Command: CtlDisable
#####

def main():
    """Main Function"""

    # turn off the agitator...

    opc('Agi-MyUnit-1').CmdOff()

    #get a handle to the control enabled parameter

    myControlStatus = em.PullParameter('ControlEnabled')
```

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```
# turn it off

opc('EM-lvlctrl').UpdateParameter('ControlEnabled', False)
```

1.3.1.3. RndLvl

```
#####
# Date Created: 12/08/2015, 13:48:26
# S88 EM1: EM-lvlctrl
# Command: RndLvl
#####

def main():
    """Main Function"""

    # generate random double between 5 and 95
    myrandomlevel = randDouble(5, 95)

    #set simulate flag to true

    opc('LT-MyUnit-1').IsInSimulate = True

    #simulate the level to the value of random level

    opc('LT-MyUnit-1').Simulate(myrandomlevel)
```

1.4. CFB Code

```
#####
# Date Created: 12/08/2015, 12:15:39
# CFB: EM-lvlctrl/CFB
#####

def main():
    """Main Function"""

    #get a handle to the control enabled parameter
    #if its enabled, enable level control . if its disabled, disable level control

    myControlStatus = em.PullParameter('ControlEnabled')

    #get a handle to the equipment module level control setpoint

    mylevelsetpoint = em.PullParameter('setpoint')

    #if level control is enabled and if current tank level is less than level control
    setpoint, then open inlet valve.
```

```
if (myControlStatus.Value == True) and (opc('LT-MyUnit-1').Value <
mylevelsetpoint.Value):
    opc('FV-MyUnit-inlet').CmdOpen()

if (myControlStatus.Value == True) and (opc('LT-MyUnit-1').Value >
mylevelsetpoint.Value):
    opc('FV-MyUnit-inlet').CmdClose()

if (myControlStatus.Value == False):
    opc('FV-MyUnit-inlet').CmdClose()

# get a handle to agicutout level

myagicutoutlevel = opc('EM-lvlctrl').PullParameter('AgiCutOutLevel')

# if tank level is less than cutout level then turn off agitator

if opc('LT-MyUnit-1').Value < myagicutoutlevel.Value:

    opc('Agi-MyUnit-1').CmdOff()
else:
    opc('Agi-MyUnit-1').CmdOn()
```

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1.5. Parameters

| Name | Description | Units | Value |
|----------------|-------------------------|-------|-------|
| setpoint | Level control setpoint | perC | 79 |
| ControlEnabled | control is enabled flag | Null | False |
| AgiCutOutLevel | agitator cutout level | perC | 15 |